

# FOUR CAST LOUNGE

Design: Strand+Hvass / Concept: Four Design

## Description:

Four®Cast Lounge is a unique lounge chair, designed to offer you the maximum comfort and ergonomic support thanks to the V-shaped back, the flexible shell and integrated tilt mechanism.

The polished aluminum frame offers you a lounge chair with a surprisingly low weight, and the return mechanism leaves the chair neatly in the initial position.

It is possible to upgrade Four Cast Lounge with Inno®Lounge (Tablet in two difference sizes).

### Models:

Shell: Fully upholstered

Frame: Polished aluminium / Mat white (RAL 9010), Mat black (RAL7021),

or May Grey (RAL 7039).

### Accessories:

- Return mechanism
- Inno®lounge writing tablet.

## Materials:

Upholstered shell: 9-layer wood veneer Birch-natural.

Glue: SABA Activator 3739, Aquabond RSD 3801 blue.

Foam: Type CMHR-65H. Compli- es with the REACH and RoHS directives, and The Furniture and Furnishings (Fire) (Safety) Amended Regulations 1989 Schedule 1, Part 1. Will meet the requirements of BS5852 (1990) for a crib 7 ignition source when tested as a composite with a good quality fabric.

Foam thickness: Seat upholsterey: 15 mm. Fully upholstered: 20 mm (seat) - 10 mm (back).

Frame: Aluminium ADC-12.

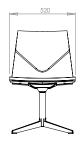
Rockerbox (covers the tilt mechanism): Aluminium ADC-12, natural rubber

Rubber chocks: Natural rubber

Glides: PP

## **Dimensions:**

Weight: 6,8 kg.





## Inno®Lounge

Writing tablet in two models with integrated Cup & Coat holder.





Table B 25 x 59 cm.

Table C 22 x 47 cm.

Materials:

Laminated polywood with micro power lacquer.

Arm: Steel - surface: Same as chair frame.

Cup&Coat holder: ABS.



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### ISO14001:

We are aware of our environmental responsibilities. We strive towards a minimal burden in the internal and external environment. The internal environment is evaluated through a careful examination of components and materials used in the production manufacturing processes. The external environment is monitored through laws and regulations.

It is important to Four Design that our suppliers abide to the environmental laws regarding production and handling of waste materials. It is our goal to always use environmentally friendly raw materials.

Four Design A/S can document our commitment to the environment.

We have been awarded the Miljøforum Fyn's Environment Diploma and obtained the ISO14001 certificate in 2011.

## Recycling:

General: The chair can be separated into parts.

Metal parts: can be disposed and recycled by an approved environment and raw materials organization. Lacquered frames are treated with a paint classified as not dangerous according to directive 1999/45/EF.

Poly shells: can be recycled. The shell will be granulated and reused in new seat shell production.

Upholstery: Foam can be recycled and reused for new foam products. Upholstery is not recyclable, must be disposed of in the incinerator.

### Maintenance:

We kindly refer to our Maintenance Guide. http://www.fourdesign.dk/pdf/FourDesign\_Cleaning.pdf

### Warranty:

Four Design provides an extended warranty of 5 years on all products in our official price list. The warranty covers breakage of frames and damage occurred because of deficient craftsmanship performance under normal use. The warranty shall lapse if the product shows signs of mishandling abuse or other physical damage. The warranty does not cover those parts of the product which are exposed to abrasion during use.

### Tests:

All products from Four Design are PVC-free.

Inno®lounge - surface (high pressure laminate):

- DS/INF. 132
- DS/EN 12720
- DS/EN 12722
- DS/ISO 2813
- SIS 839117
- SS 839122